

GROUP 00

GENERAL

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HOW TO USE THIS MANUAL

M2000029000628

MODEL INDICATIONS

The following abbreviations are used in this manual for identification of model types.

DOHC. Indicates an engine with the double overhead camshaft.

MIVEC. Indicates Mitsubishi innovative valve timing electronic control system.

MPI. Indicates the multipoint injection.

M/T. Indicates the manual transmission.

CVT. Indicates the continuously variable transmission.

A/C. Indicates the air conditioner.

TARGETS OF DEVELOPMENT

M2000004001066

EXCEPT RALLIART Version-R

The New COLT featuring "exciting feeling and freedom" has been developed for realising "safety, running, quality" and "free-to-select enjoyment" as well as "true convenience and economical efficiency."

That makes NEW COLT a new generation compact car.

RALLIART Version-R

This "COLT RALLIART Version-R" has been developed as a hot version in which the Mitsubishi Motors' concept "Sporty-DNA" was further refined.

In the midst of this recent wave of the sport model launches in the compact car class, COLT RALLIART Version-R has acquired users of the competitors and the younger generation, and has improved the overall image of the COLT series by appealing to the sport-oriented users as the only high-powered turbo-charger vehicle in the class.

PRODUCT FEATURES

M2000005000475

<Except RALLIART Version-R>

- COLT has been equipped with the new 1,500 mL aluminium die-cast engine (4A9-engine) for further refinements of comfort driving, excellent power performance, fuel economy, and ecology performance.

<RALLIART Version-R>

- The body and suspension of COLT RALLIART Version-R have been thoroughly tuned to increase the 4G1-engine output which enables dynamic driving.
- The robust image suited for the dynamic driving has been adopted for the appearance.

SPORTY AND STYLISH DESIGN

- Bucket-like front seats <Except RALLIART Version-R>
- Sport seats exclusive to the models with turbo-charger <RALLIART Version-R>
- 15-inch aluminium wheel <VR-X>
- High-contrast combination meter <Except RALLIART Version-R, LS, VR-X (M/T) >
- Robust appearance by new shaped front bumper adaptation and rear bumper change <RALLIART Version-R>
- Black overfender <RALLIART Version-R>
- 16-inch aluminium wheel <RALLIART Version-R>

ACTIVE DRIVING AND HIGH QUALITY

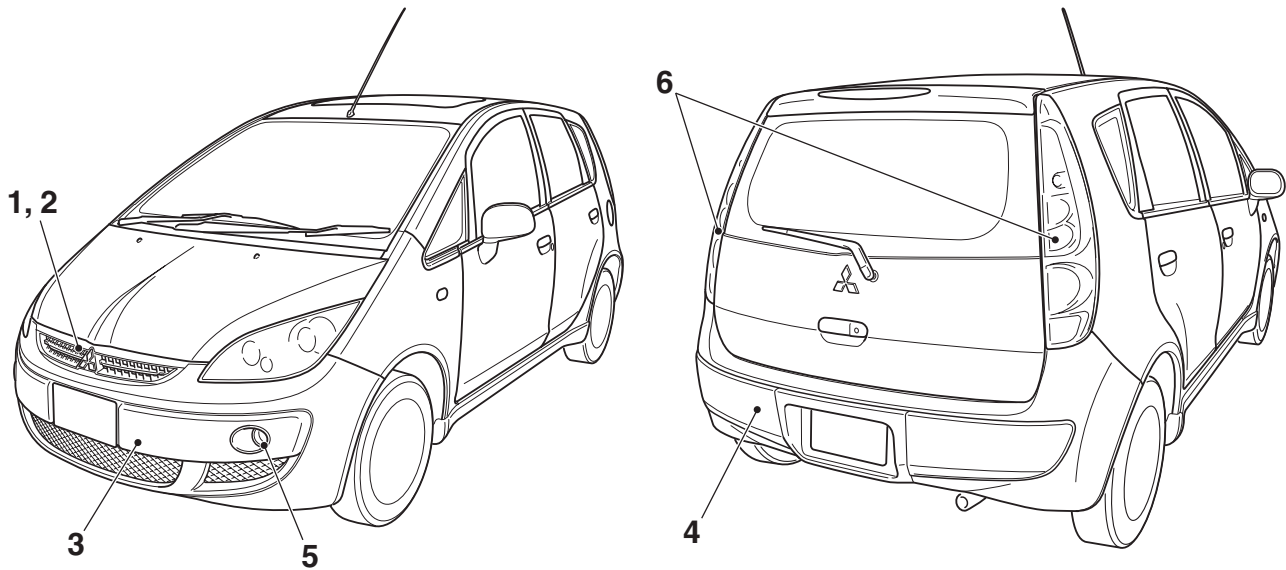
- For 4A9-engine, the aluminium die-cast cylinder block has been installed for weight reduction of the vehicle. <Except RALLIART Version-R>
- For 4G1-engine, turbo-charger model has been introduced to increase output and torque, enhancing sporty image. <RALLIART Version-R>
- Sporty driving has been ensured by the "GETRAG" 5-speed manual transmission (floor shift). <M/T>
- The suspension has been tuned to improve cornering and stability at high speed. <RALLIART Version-R>
- A strut tower bar has been adopted to improve the body rigidity. <RALLIART Version-R>
- Electric power steering system has been improved and EPS-ECU has been additionally equipped with the return control logic, resulting in superior steering wheel return control and better steering feel equal to or better than that for other models with hydraulic power steering.

TECHNICAL FEATURES

EXTERIOR

<ES, LS, VR-X>

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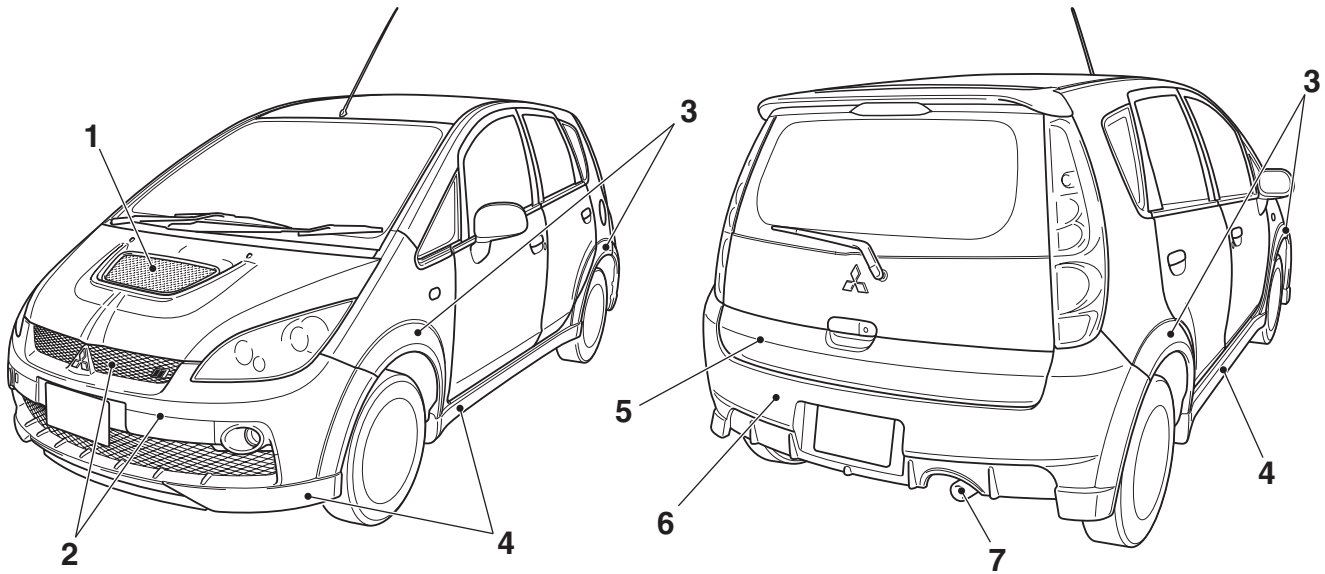


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MAIN CHARACTERISTICS

1. The radiator grille has been renewed in shape to provide the superior and high-quality design.
2. A chrome-plated embellisher has been installed to emphasize the feelings of luxury and sporty.
3. The front bumper has been renewed in shape to provide the superior and high-quality design.
4. The rear bumper has been renewed in shape to emphasize the sporty image in rear appearance together with modification in the tailgate glass and rear combination lamps.
5. Due to the change of the front bumper, the shape of front fog lamp has been changed.
6. The design of the rear combination lamp assembly has been changed. In addition, the locations of the tail lamps have been moved upward to increase visibility.

<RALLIART Version-R>



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DESIGN PURPOSE

- Sporty hot hatchback with high quality and premium image resulting from the function-oriented styling
- Exterior design which attracts users to driving

MAIN CHARACTERISTICS

1. Air outlet garnish has been added.
2. Sporty-imaged front bumper and radiator grille dedicated to the RALLIART Version-R

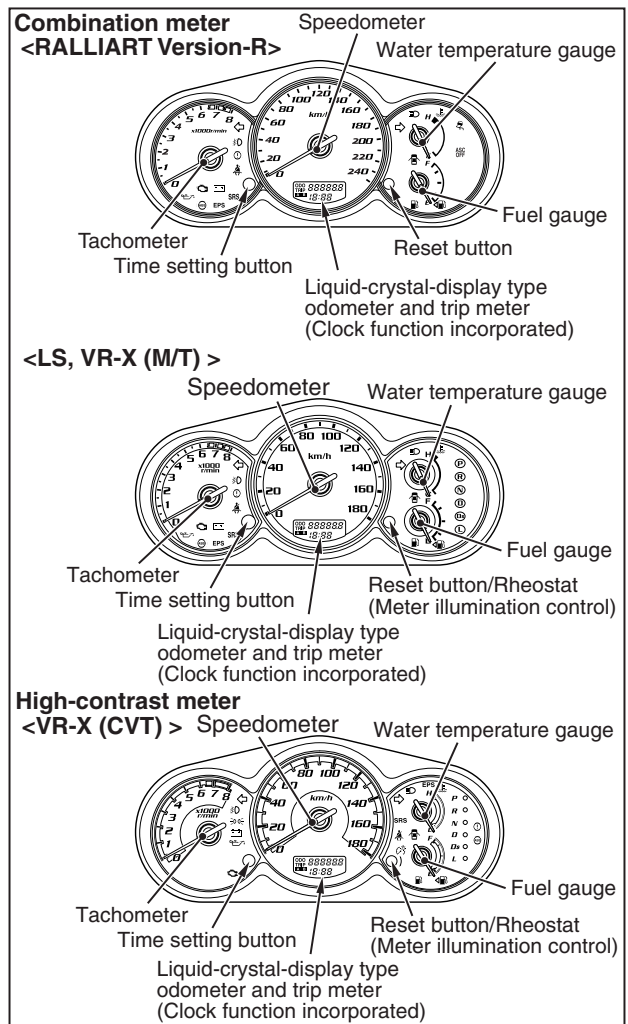
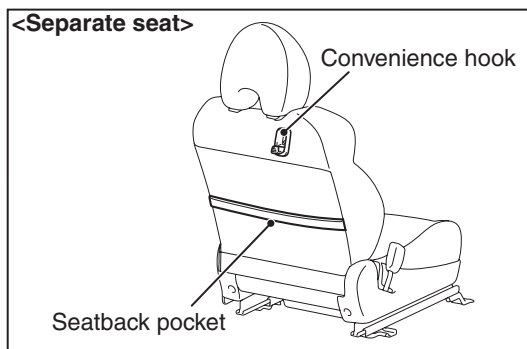
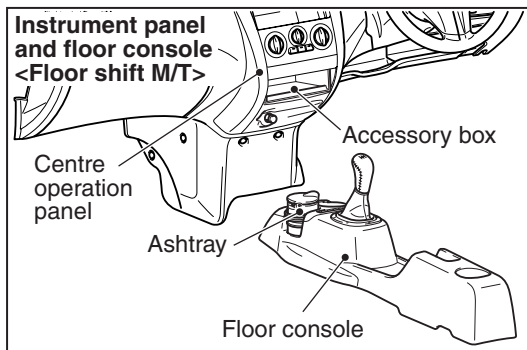
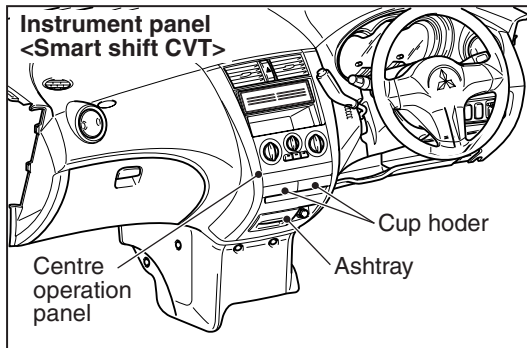
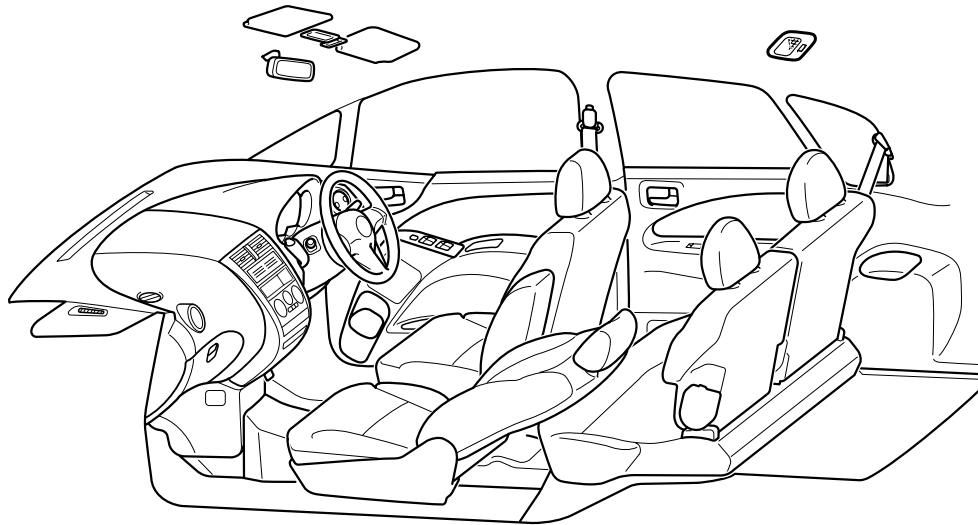
3. The overfender which provides a sense of unity with the front bumper, side air dam, and rear bumper
4. Large side air dam design which provides a sense of unity with the overfender
5. The tailgate lower garnish dedicated to RALLIART Version-R
6. The rear bumper dedicated to RALLIART Version-R
7. Equipped large size muffler cutter

INTERIOR

M2000018000828

Functionality, interior comfort, and safety have been emphasised, providing the interior design with ele-

gance and comfortable space. Various measures have been taken actively to protect the environment and recycle resources.



FEATURES

Quality improvement

- Full interior trim
- Two-tone interior
- Cloth covered part door trim

Usability improvement

- Movable ashtray <M/T>
- Front RECARO seat (Option)
- Cup holder of right/left separation type (for front seats) <M/T>
- Convenience hook (passenger's side) <LS>
- Wide variety of seat arrangement
- Reclining adjustment, slide adjustment
- Luggage hook
- High-contrast meter <LS, VR-X (M/T), Excpet RALLIART Version-R>
- Combination meter of 240km/h scale <RALLIART Version-R>

Convenient boxes

- Centre panel box
- Glove box
- Seatback pocket
- Bottle holder (front door trim)
- Door pocket (front door trim)

Safety improvement

- ELR three-point seat belt (front)
- Front seat belt with force limiter mechanism
- ELR three-point seat belt/child seat fastening mechanism (ALR) switching seat belt (rear)
- Floor carpet with heel stopper structure
- Instrument panel and trims which adopt fire-retarding materials

Consideration for the optimum driving position

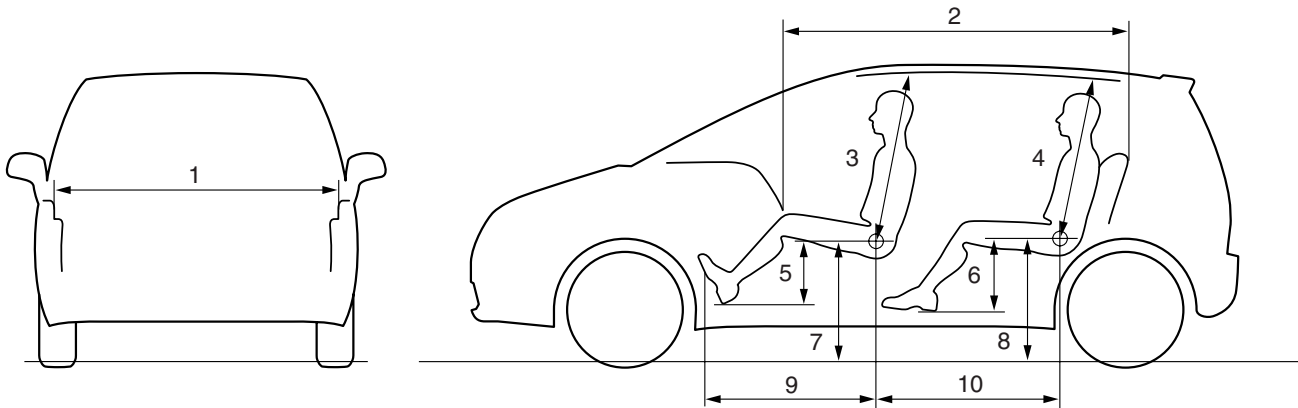
- Seat height adjustment (driver's seat)
- Head restraint with height adjustment (front, rear)
- One-touch adjustable seat belt anchor (front seat belt)

Measures for resource recycling

Aggressively use PP materials that are easy to recycle and easy to stamp material symbols on the plastic (resin) parts.

SPACIOUS CABIN

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AC313513AB

- Spacious interior space leading the compact car field
- Seating ground clearance offering easy access

No.	Item	Dimension mm	
1	Front shoulder room	1,340	
2	Interior effective length	1,805	
3	Head room	Front	920/875*
4		Rear	855/850*
5	Hip-point height	Front	325
6		Rear	375
7	Seating ground clearance	Front	600
8		Rear	650
9	Brake pedal room	900	
10	Hip point couple	805	

NOTE:

- *:Vehicles with sunroof
- Refer to [P.00-31 <CVT>](#), [P.00-32 <M/T>](#) for the body dimensions.

ENGINE

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<4A9>

The newly-developed 4A9 engine has been installed to realise small-size, light-weight, high-performance, and better fuel economy with the state-of-the-art technologies such as the aluminium die-cast cylinder block, direct attack driven-type DOHC MIVEC, timing chain-type cam drive, and rear exhaust.

MAJOR SPECIFICATIONS

Item		4A91
Total displacement mL		1,499
Bore × Stroke mm		75 × 84.8
Compression ratio		10.0
Compression chamber		Pentroof-type
Valve timing	Intake opening	BTDC 31° – ATDC 19°
	Intake closing	ABDC 21° – ABDC 71°
	Exhaust opening	BBDC 39°
	Exhaust closing	ATDC 5°
Maximum output kW (PS)/rpm		77 (105)/6,000
Maximum torque N·m (kg·m)/rpm		141 (14.4)/4,000
Fuel system		Electronically controlled multipoint fuel injection
Ignition system		Electronic-controlled 4-coil

<4G1>

Based on the 4G1 engine fitted on the existing COLT, the power performance leading the compact car field has been secured by Turbocharger.

MAJOR SPECIFICATIONS

Item		4G15 (with Intercooler Turbocharger)
Total displacement mL		1,468
Bore × Stroke mm		75 × 82.0
Compression ratio		9.0
Compression chamber		Pentroof-type
Valve timing	Intake opening	BTDC 34° – ATDC 6°
	Intake closing	ABDC 30° – ABDC 70°
	Exhaust opening	BBDC 50°
	Exhaust closing	ATDC 10°
Maximum output kW (PS)/rpm		113 (154)/6,000
Maximum torque N·m (kg·m)/rpm		210 (21.4)/3,500
Fuel system		Electronically controlled multipoint fuel injection
Ignition system		Electronic-controlled 4-coil

TRANSMISSION

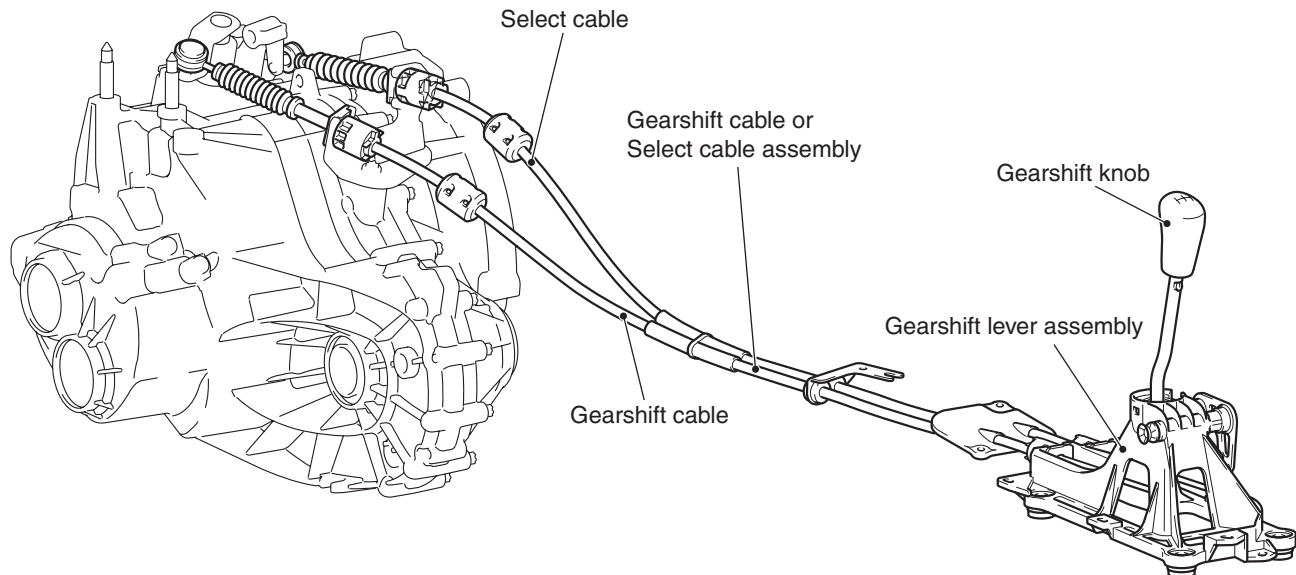
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MANUAL TRANSMISSION

Due to the addition of vehicles with M/T, a "GETRAG" F5MGA type <4A9 engine>, F5MGB type<4G1 engine> transmission has been adopted.

SPECIFICATIONS

Transmission model		F5MGA	F5MGB
Engine model		4A91	4G15
Transmission type		5-speed, floor-shift	
Transmission gear ratio	1st	3.308	3.538
	2nd	1.913	1.913
	3rd	1.258	1.344
	4th	0.943	1.027
	5th	0.763	0.833
	Reverse	3.231	3.357
Final reduction ratio		4.158	3.737

GEARSHIFT CONTROL

AC600701AB

The cable type of gear shift control is adopted.

CVT

The F1C1A transmission is adopted for the CVT.

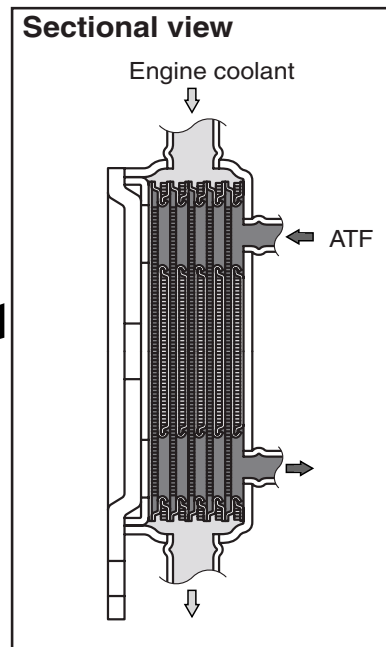
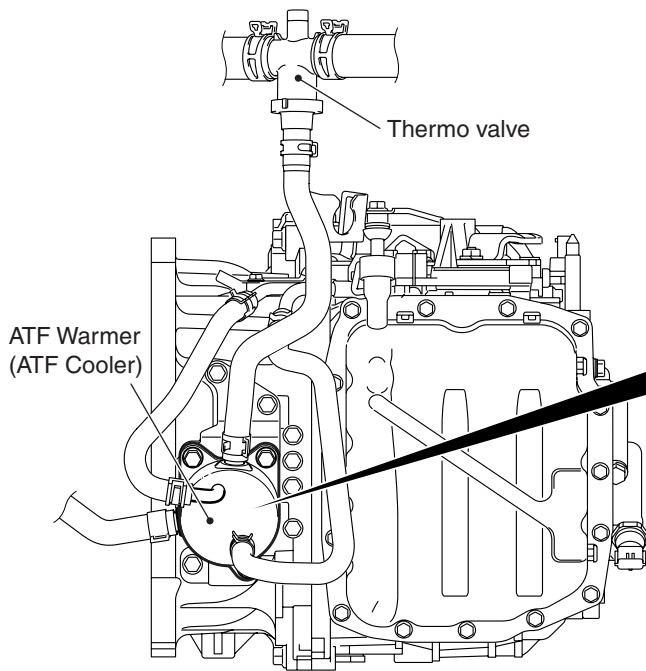
This transmission is basically the same as conventional transmission.

The ATF warmer (ATF cooler) is adopted.

SPECIFICATIONS

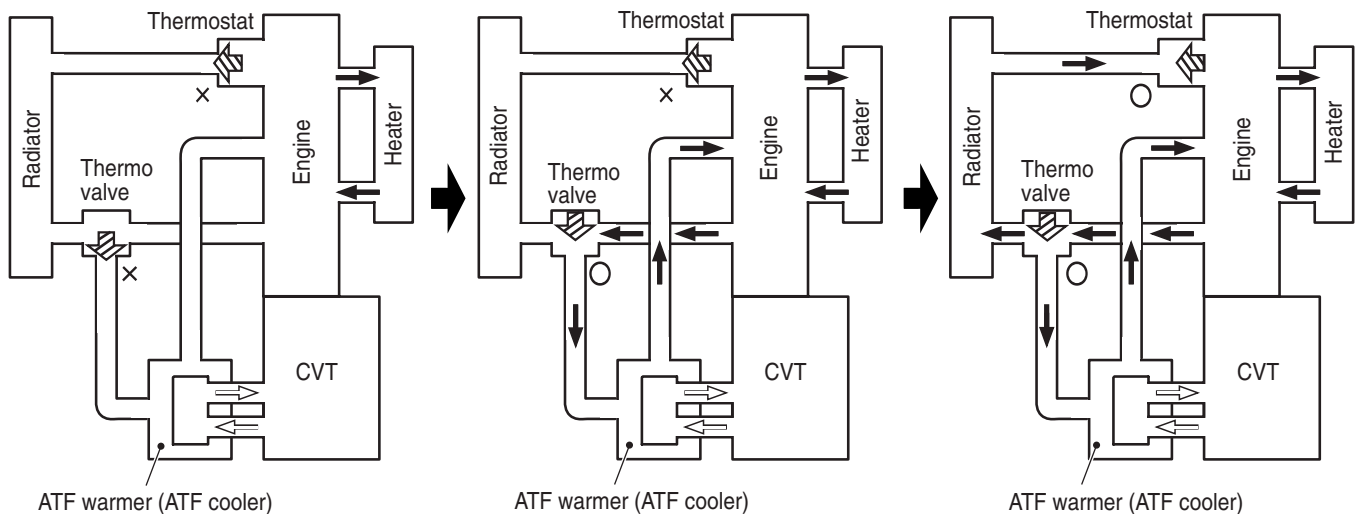
Item		Specification
Transmission model		F1C1A
Engine model		4A91
Torque converter	Type	3-element, 1-stage, 2-phase type
	Lock-up	Provided
	Stall torque ratio	2.0
Transmission type		Forward automatic continuously variable (steel belt type), 1st in reverse
Gear ratio	Forward	2.319 – 0.445
	Reverse	2.588
Clutch		A pair of multi-plate system
Brake		A pair of multi-plate system
Manual control system		P-R-N-D-Ds-L (smart shift)
Function	Variable speed control	Yes
	Line pressure control	Yes
	Direct engagement control	Yes
	N-D/N-R control	Yes
	Shift pattern control	Yes
	Self-diagnosis	Yes
	Failsafe	Yes
Oil pump	Type	External gear pump
	Configuration	Built-in (chain drive)
Control method		Electronic control (INVECS-III)

ATF WARMER (ATF COOLER) <4A9>



AC403052AC

○ : Valve open ← : Engine coolant
 × : Valve closed ← : ATF



<Engine coolant temperature:
 75°C or less>
 Engine coolant flows through
 the heater only.

<Engine coolant temperature:
 75 – 85°C>
 Engine coolant flows through
 the heater and the ATF warmer.

<Engine coolant temperature:
 85°C or more>
 Engine coolant flows through
 all the sections. AC403006AD

The ATF warmer (ATF cooler) is adopted for the models with 4A9 engine. (the ATF cooler incorporating the radiator is not adopted)

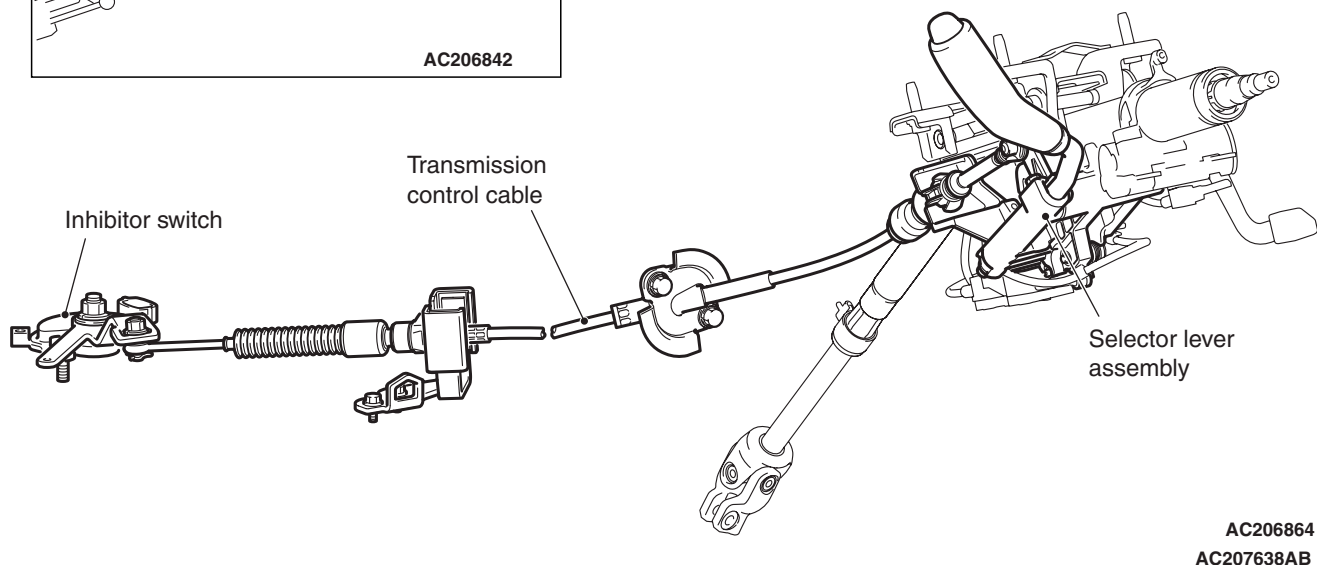
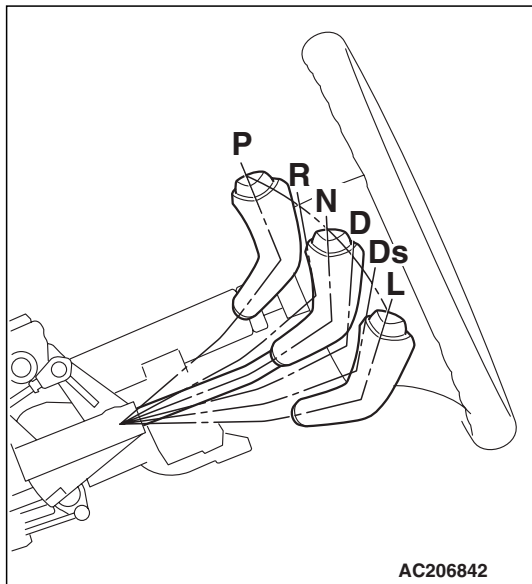
At the start of running, the temperature of the engine coolant rises earlier than that of the ATF. The ATF warmer utilizes this characteristic to raise the ATF temperature as early as possible to an appropriate level (70 – 80 °C). It also controls fluid temperature

stably and reduces ATF agitation resistance to improve fuel consumption ratio.

In addition, a thermo-valve has been adopted to restrict the engine coolant supply to the ATF warmer (ATF cooler) until the engine coolant temperature reaches the appropriate temperature when low temperature start in winter, giving the priority to the heating performance.

GEARSHIFT CONTROL

Smart shift CVT

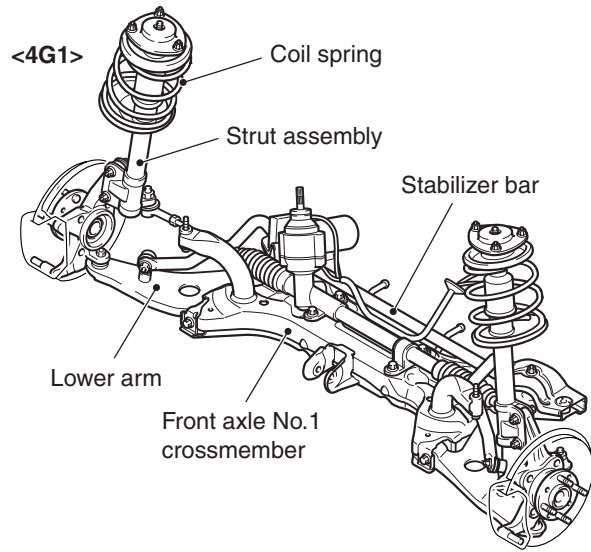
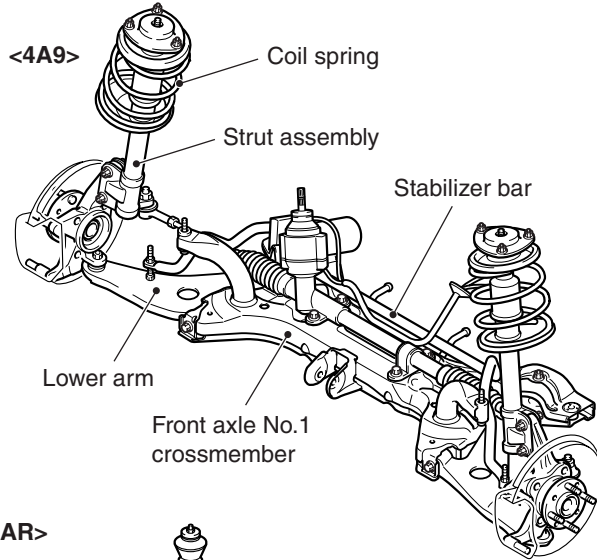


- A smart shift type selector lever has been adopted in order to facilitate walkthrough between the seats.
- A gun grip type selector lever knob has been adopted for better operation and easier visual recognition of the switches arranged in the centre panel.
- The selector lever assembly has been a single unit made by aluminium die casting for better accuracy and fewer parts, resulting in the light-weight and compact structure.
- The selector lever has been designed to be compact and appropriately configured not to interfere with the energy absorbing mechanism on the steering column upon impact of the vehicle.
- In order to prevent abrupt start by erroneous operation of selector lever, a CVT erroneous operation prevention mechanism (the shiftlock mechanism and key interlock mechanism) has been adopted.

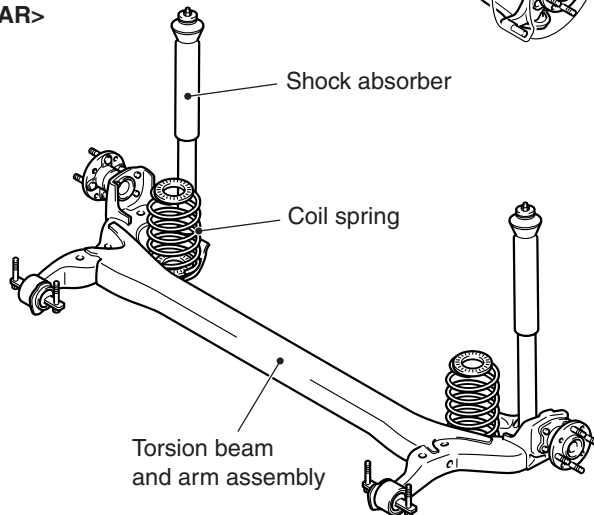
SUSPENSION

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<FRONT>



<REAR>



AC405092AB

- The MacPherson Strut suspension with compatible characteristics of high rigidity and light weight has been adopted for the front suspension to realise sufficient driving comfort.
- H-shaped torsion beam type suspension has been introduced for the rear suspension. This suspension has large suspension stroke and provides sufficient driving comfort. With its compact design, spacious interior space has been reserved.

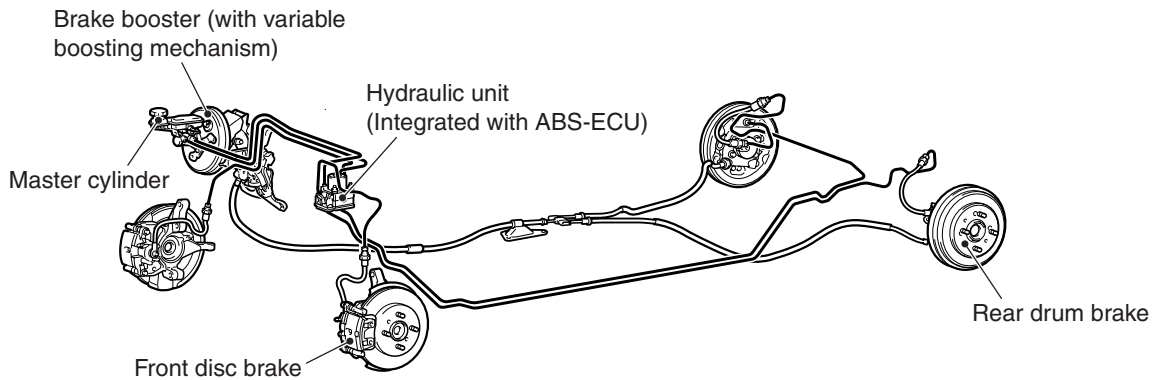
BRAKE

M2000024000270

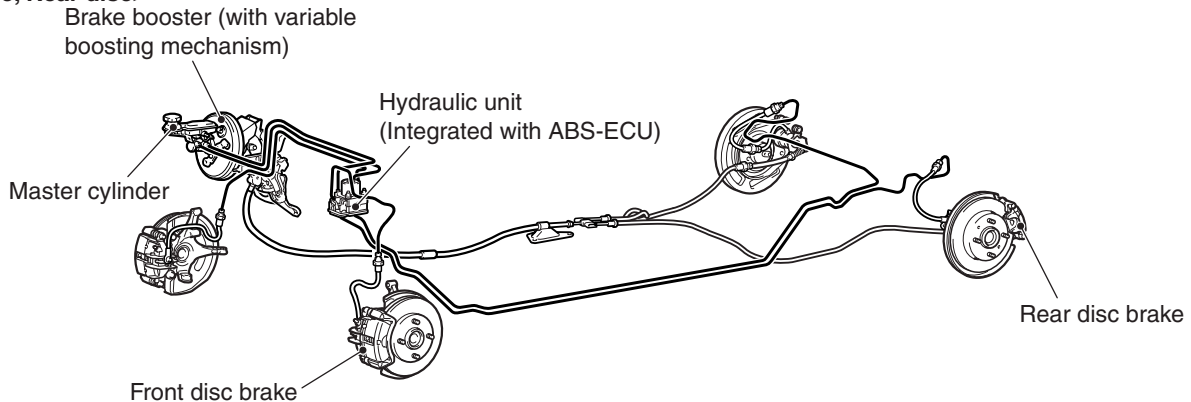
SERVICE BRAKE

Brake system with high reliability and durability have achieved distinguished braking performance.

<Front disc, Rear drum>



<Front disc, Rear disc>



AC601327AB

BRAKING PERFORMANCE

- Brake booster with 9-inch variable amplification ratio mechanism by which greater braking force can be obtained with a less pedal pressure has been installed (with brake assist function).
- 14-inch disc brake is installed on the front wheels.<LS, VR>
- 15-inch disc brake is installed on the front wheels.<VR-X, RALLIART Version-R>
- 8-inch leading trailing type drum brake is installed on the rear wheels.<LS, VR>
- 14-inch disc brake is installed on the rear wheels.<VR-X, RALLIART Version-R>

STABILITY

- 4-wheel anti-skid braking system (4ABS) is adopted to prevent slipping caused by the vehicle wheels locking up, in order to maintain appropriate braking distance, and also to maintain vehicle stability and steering function.

- Electronic brake-force distribution (EBD) is adopted to maintain the maximum amount of rear braking force even when the vehicle's load is varied.
- Diagonal split (X-type) brake fluid line is adopted.
- Ventilated discs have been adopted to front brakes to improve anti-fading performance.
- A brake pedal retraction suppression structure that restrains the retraction of the brake pedal and reduces the shock to the feet of the driver in the event of a frontal collision has been adopted.

SERVICEABILITY

- Diagnosis function is adopted for the ABS system in order to make inspection easier.
- For the front disc brakes, brake disc separated front hub is adapted to make removal and installation easier.
- ABS-ECU and hydraulic unit have been integrated to make them more compact and lighter.

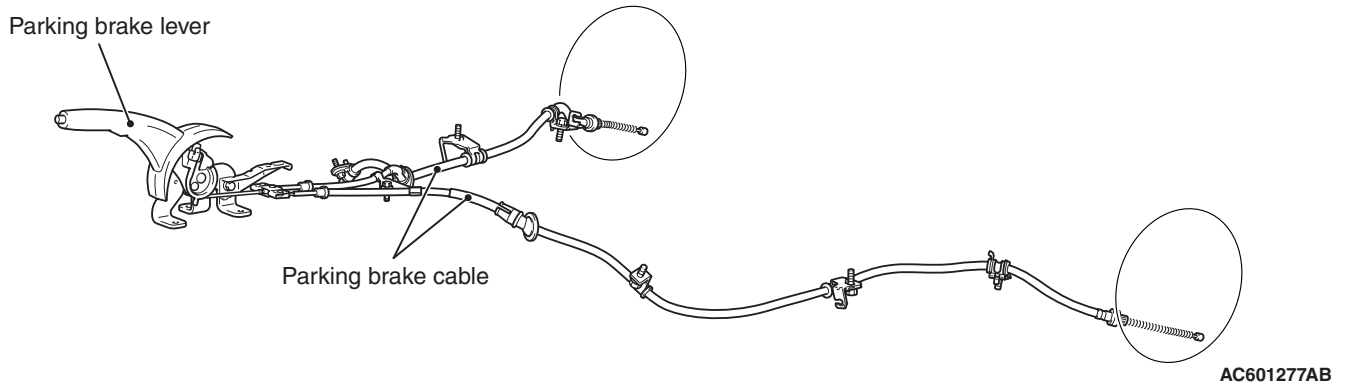
BRAKE BOOSTER

9-inch brake booster has been installed. The brake booster employs a variable amplification ratio mechanism that varies amplification ratios so that even small pedal force can provide great breaking force.

PARKING BRAKE

<M/T>

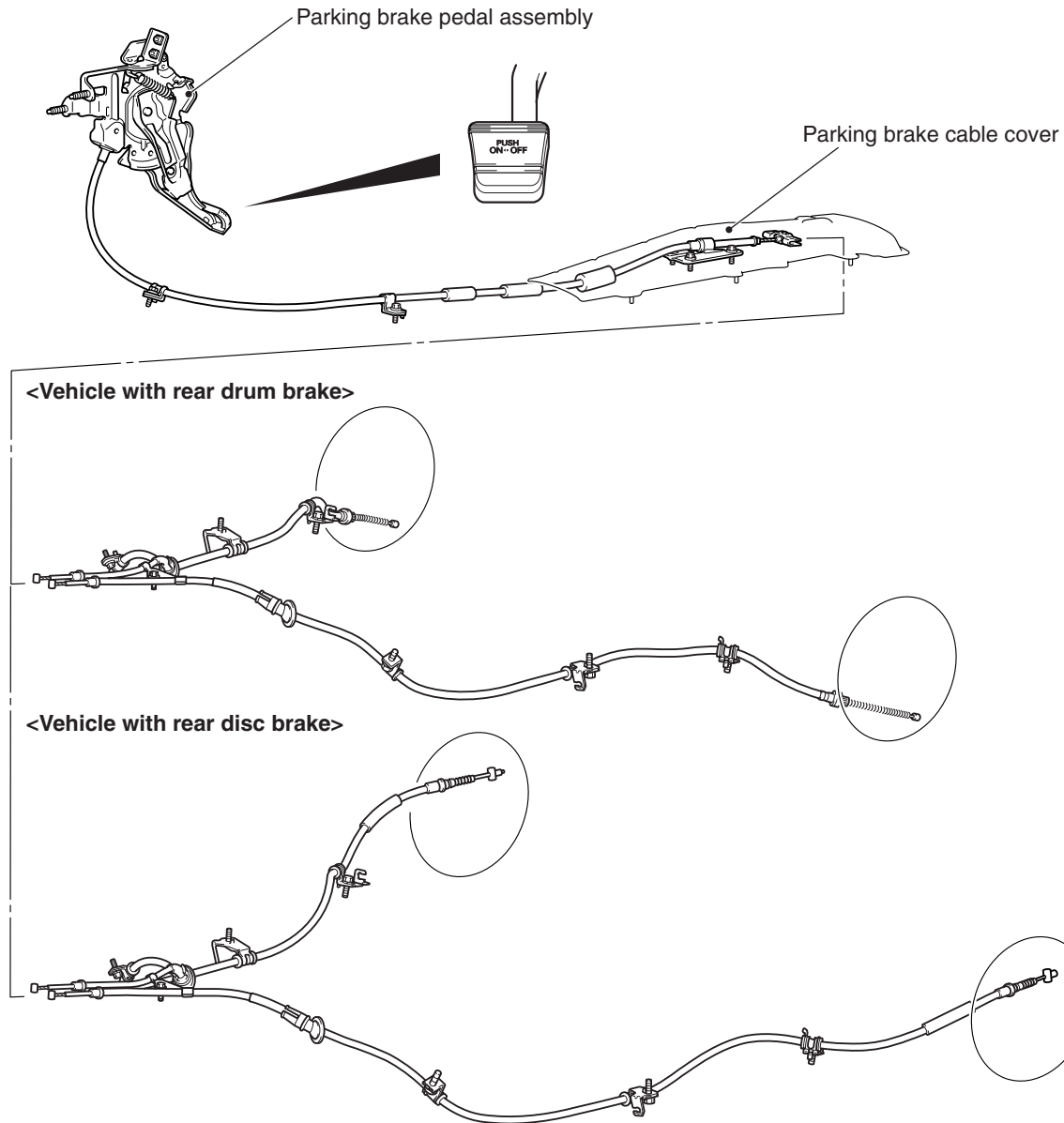
The parking brake is of a mechanical rear-wheel acting type, and its operation utilises a parking brake lever.



<CVT>

Employment of the parking brake pedal clears front centre space to allow a walk through design. PUSH-ON/PUSH-RELEASE type pedal has been installed for easier operation.

The parking brake pedal retreat suppression mechanism that restraints the retraction of the brake pedal during collision has been adopted in order to reduce the shock to the driver's feet. The mechanism of the parking brake pedal is basically the same as that of the brake pedal.

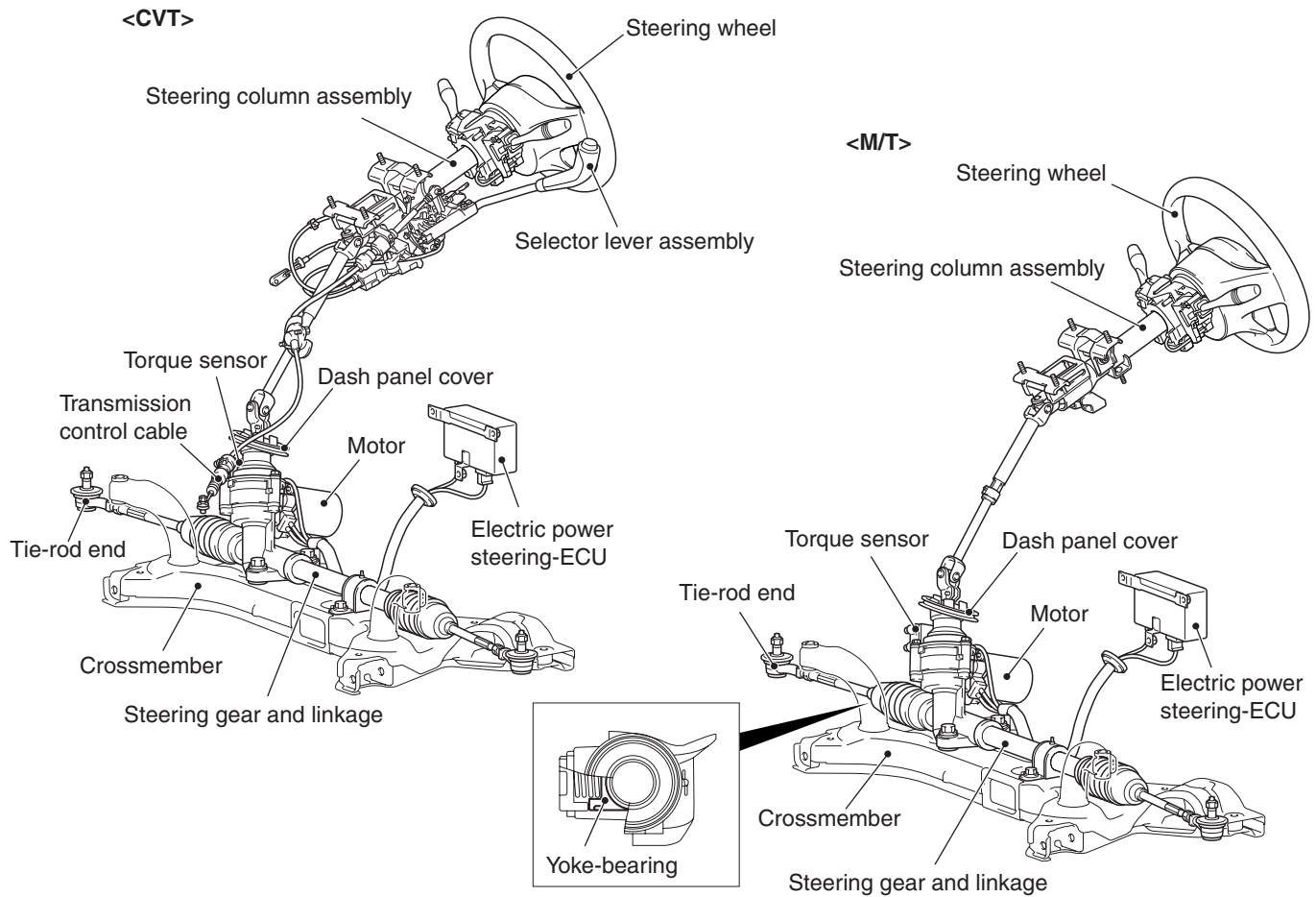


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NOTE: For more information about brake pedal retreat suppression mechanism, refer to GROUP 35A, Brake Pedal P.35A-6.

STEERING

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AC403622AE

Pinion-driven electric power steering system (ESP*) with further improvements has been adopted. ESP* has been improved and EPS-ECU has been additionally equipped with the return control logic, resulting in superior steering wheel return control and better steering feel equal to or better than that for other vehicles with hydraulic power steering.

NOTE: *EPS: *Electronic Control Power Steering*
For the models with turbo-charger, the quick steering gear ratio and turbo-tuned assist characteristics increase sporty taste.<Vehicles for 4G1 engine>

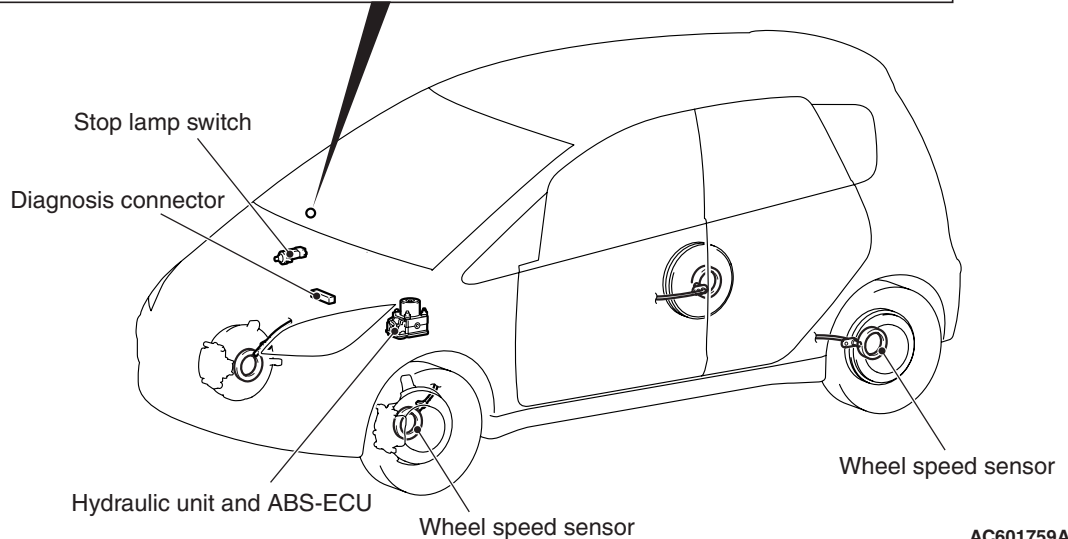
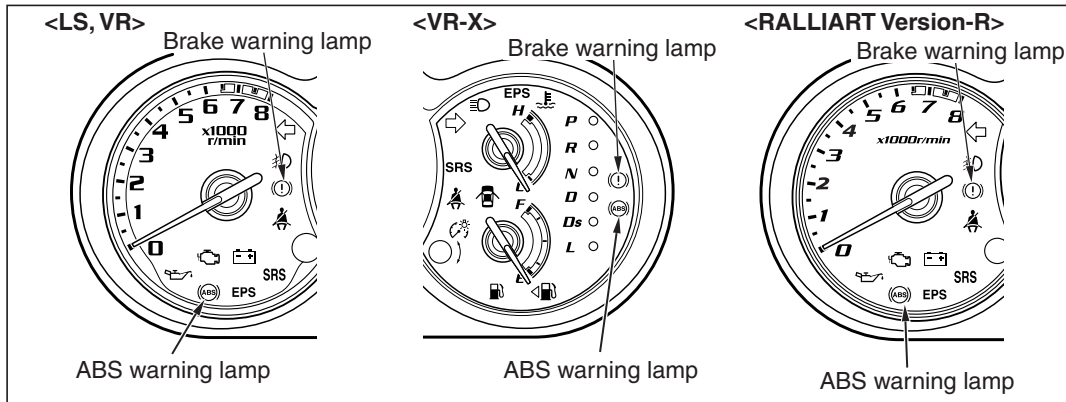
ACTIVE SAFETY

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ANTI-SKID BRAKE SYSTEM (ABS)

The ABS ensures directional stability and controllability during hard braking.

For vehicles with this type of ABS, 4 sensors are installed on front and rear wheels allowing independent left and right control.



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CONSTRUCTION DIAGRAM

The system has the following features:

- EBD (Electronic Brake-force Distribution system) control has been added to provide the ideal braking force for the rear wheels.
- Magnetic encoder for wheel speed detection has been installed as a sensing device instead of the rotor.

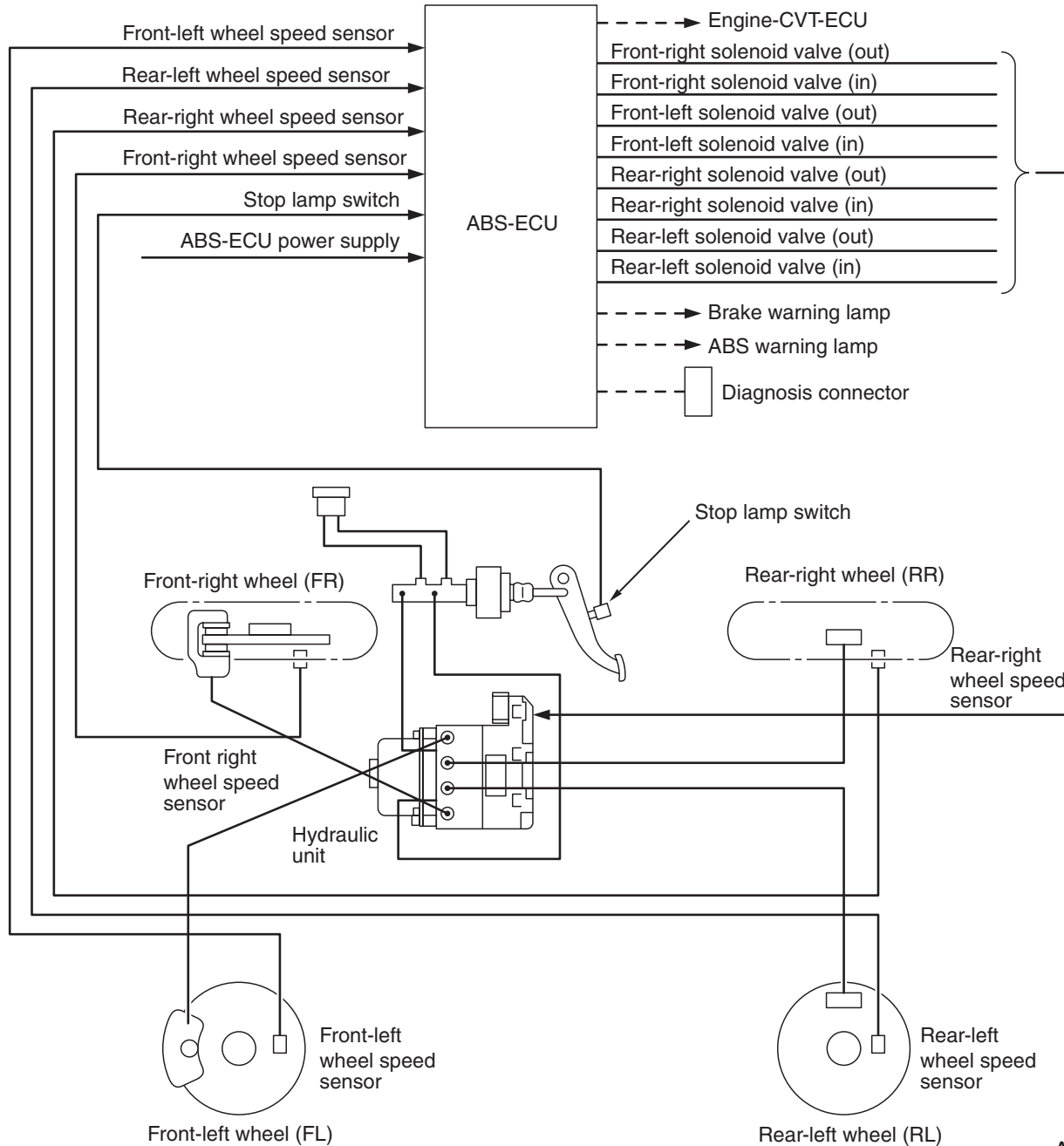
- For wiring harness saving and secure data communication, CAN* bus has been adopted as a tool of communication with another ECU.

*NOTE: *: For more information about CAN (Controller Area Network), refer to GROUP 54C, General Information P.54C-2.*

ELECTRONIC BRAKE FORCE DISTRIBUTION SYSTEM (EBD) CONTROL

In ABS, electronic control is used so the rear wheel brake hydraulic pressure during braking is regulated by rear wheel control solenoid valves in accordance with the vehicle's rate of deceleration, and the front and rear wheel slippage which are calculated from the signals received from the various wheel speed sensors. EBD control provides a high level of control for both vehicle braking force and vehicle stability.

SYSTEM CONFIGURATION DIAGRAM



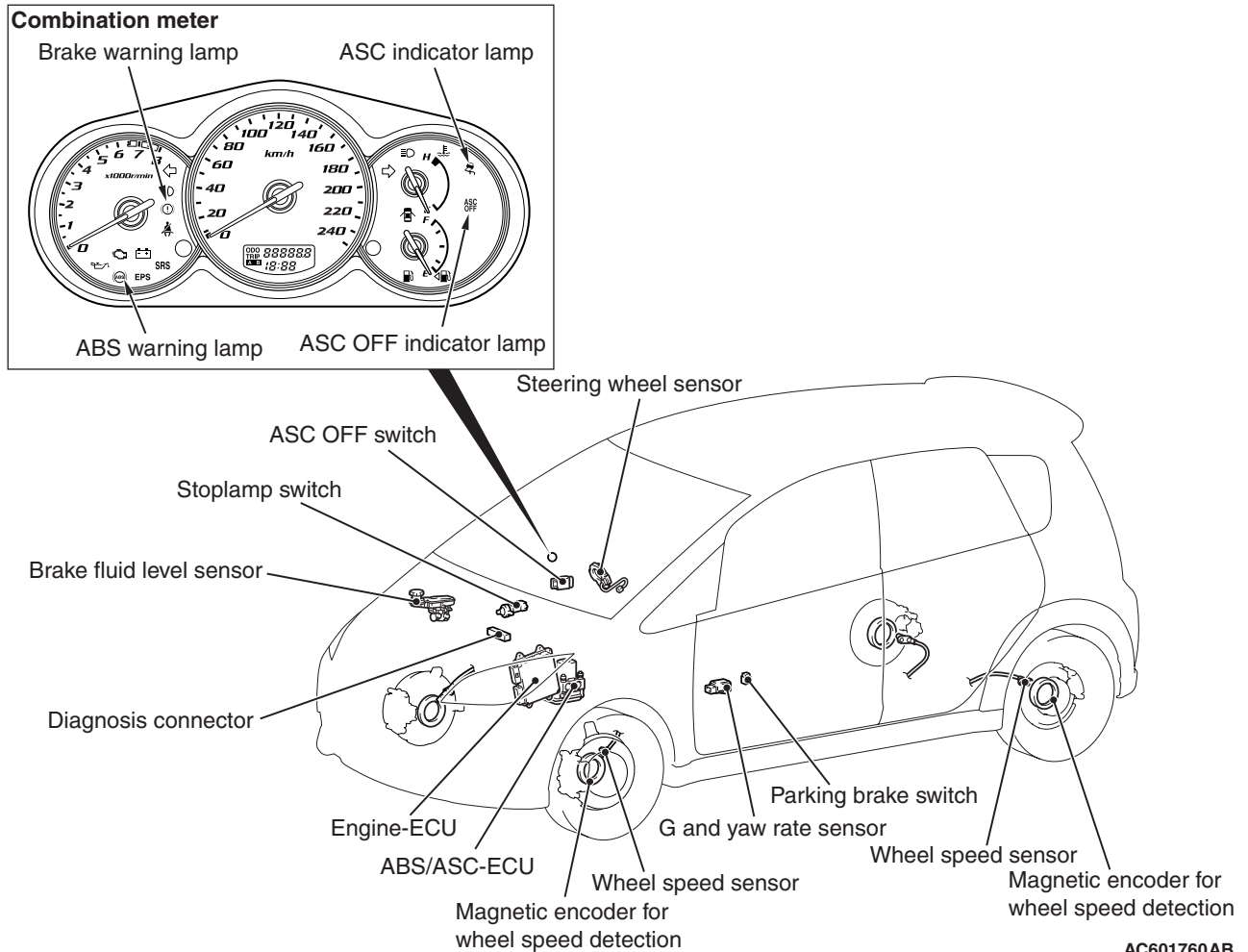
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The system has the following features:

- Because the system provides the optimum rear wheel braking force regardless of vehicle load condition and the condition of the road surface, the system reduces the required pedal depression force, particularly when the vehicle is heavily loaded or driven on road surfaces with high frictional coefficients.
- Because the duty placed on the front brakes is reduced, the increase in pad temperature can be controlled during brakes application to improve the wear resistance characteristics of the pad.
- Control valves such as the proportioning valve are not required.

ACTIVE STABILITY CONTROL SYSTEM (ASC) <RALLIART Version-R>

The active stability control system (ASC) has been installed to the M/T vehicle.



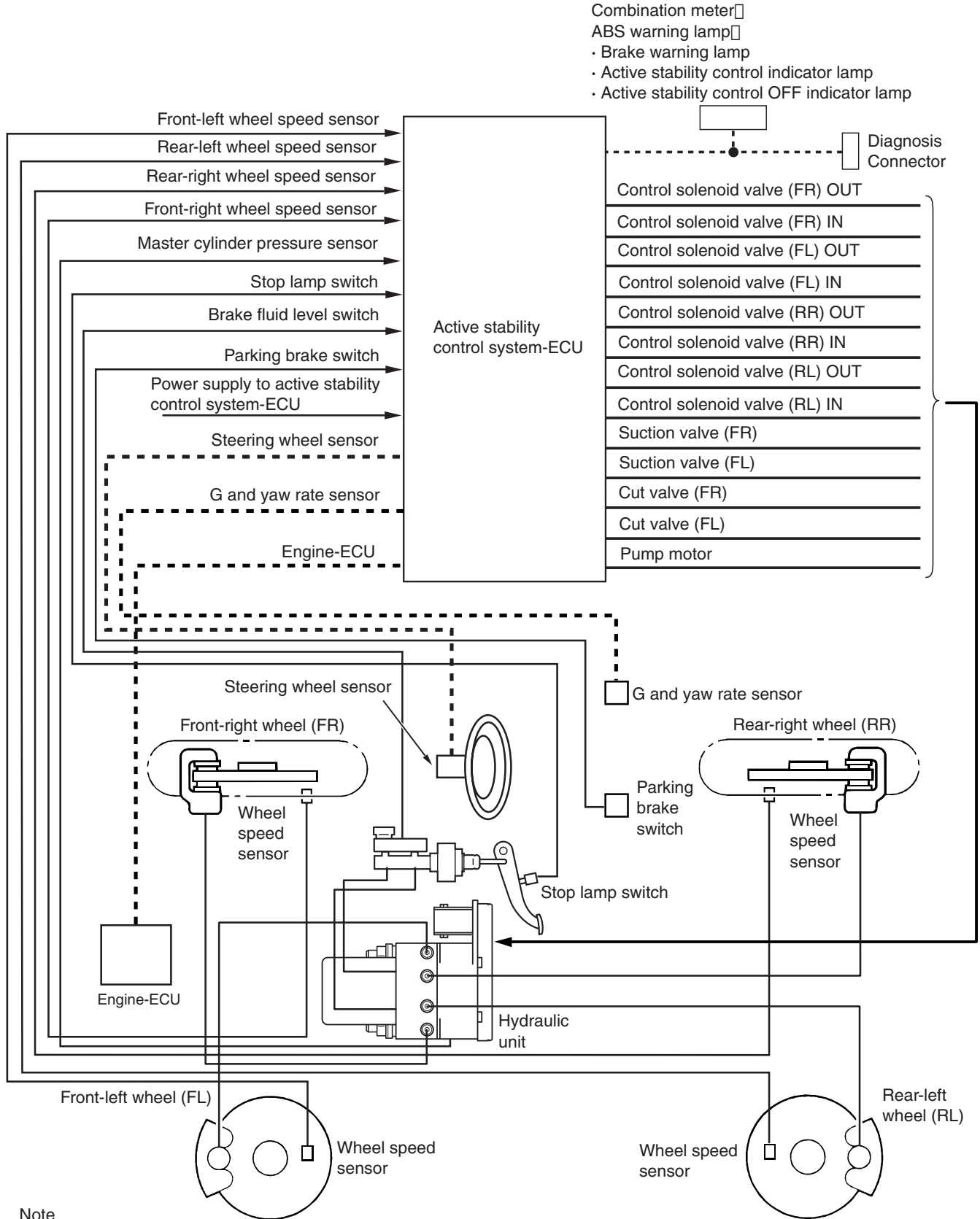
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- The active stability control system (ASC) has the stability control and the traction control (TCL) functions. By the integrated control with the anti-lock brake system, the system stabilizes the vehicle attitude and at the same time secures the driving force.
- When the stability control function determines that the vehicle is in a dangerous condition, it reduces the engine output and applies brake force to four wheels independently to control the vehicle behaviour, avoiding the critical state.
- The traction control (TCL) function prevents the driving wheel slip on a slippery road surface, ensuring easy startup, and at the same time, secures proper driving force and improves steering performance during cornering acceleration.
- Fail-safe function assures the security.
- Serviceability improvement
- For wiring harness saving and secure data communication, the CAN* communication has been adopted as a tool of communication with another ECU.

NOTE:

- *For more information about CAN (Controller Area Network), refer to GROUP 54C P.54C-2.
- ABS and ASC are controlled by ASC-ECU.

SYSTEM CONFIGURATION DIAGRAM



Note
- - - - - : CAN-bus line

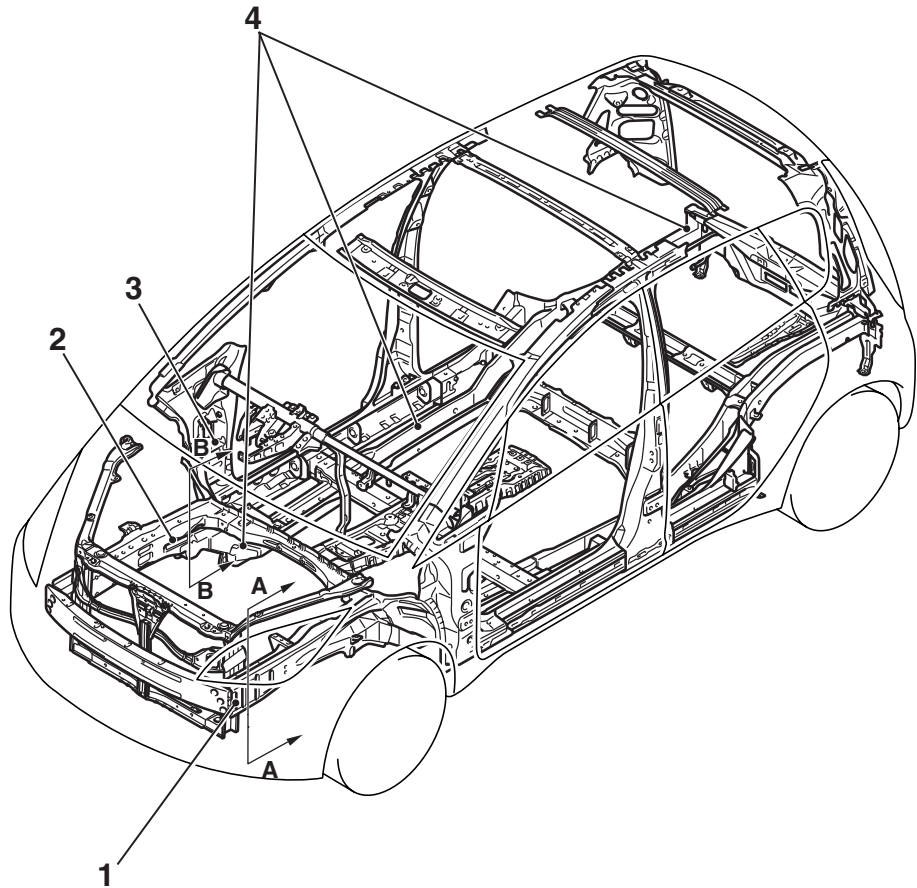
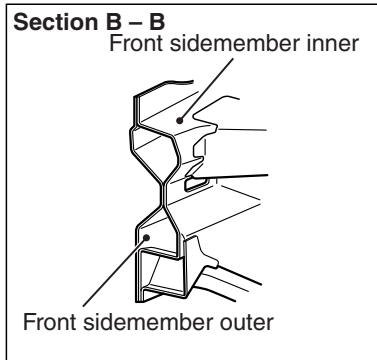
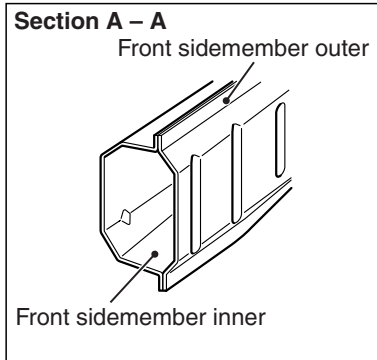
PASSIVE SAFETY

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IMPACT SAFETY BODY, RISE*

NOTE: RISE*: Reinforced Impact Safety Evolution

The front and rear structures to absorb high energy, and the highly tough cabin structure reduce the risk of passenger injuries at front-, rear-, and side-impact collisions, secure the space for life protection, and facilitate rescuing passengers.



AB502015AB

1. The front side of the front sidemember, for which octagonal section structure is adopted, has been enlarged for improved rigidity.
2. The rear side of the front sidemember, for which 8-shape cross section structure is adopted, has been enlarged for improved rigidity.
3. The dash side brace has been manufactured as an unit in order to strengthen the joint between the front sidemember and the front pillar, increasing the rigidity of the entire body.
4. The installation position of the steering gearbox has been lowered, and the sidemember from the front to the rear has been straightened in order to improve rigidity of the entire body.

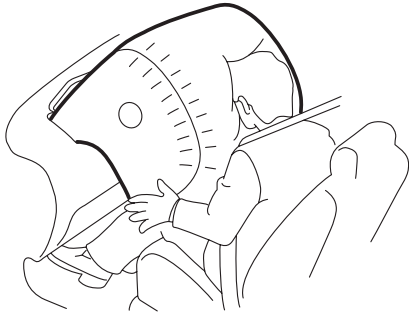
SUPPLEMENTAL RESTRAINT SYSTEM (SRS*)

*NOTE: *SRS: Supplemental Restraint System*

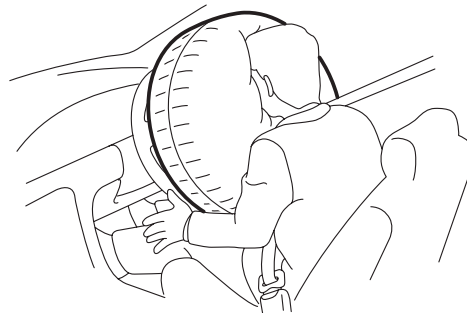
The SRS is designed to supplement the front seat belts. It eliminates or reduces injury to the front passenger(s) by deploying air bag(s) in case of a head-on collision.

DRIVER'S SEAT/PASSENGER'S SEAT SRS AIR BAG

Passenger's seat



Driver's seat

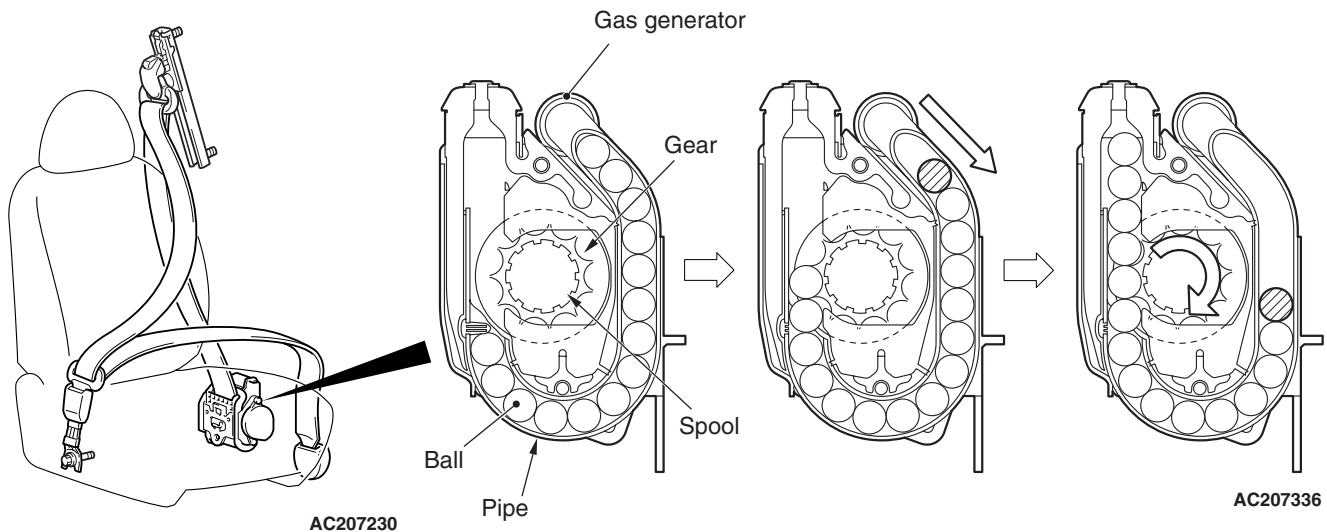


AC208256 AB

Driver's and passenger's SRS air bags have been installed to all the vehicles as standard to soften blows to the front passengers' head and chest areas

during a frontal collision, increasing safety against an accident with a frontal collision.

SEAT BELT WITH PRE-TENSIONER

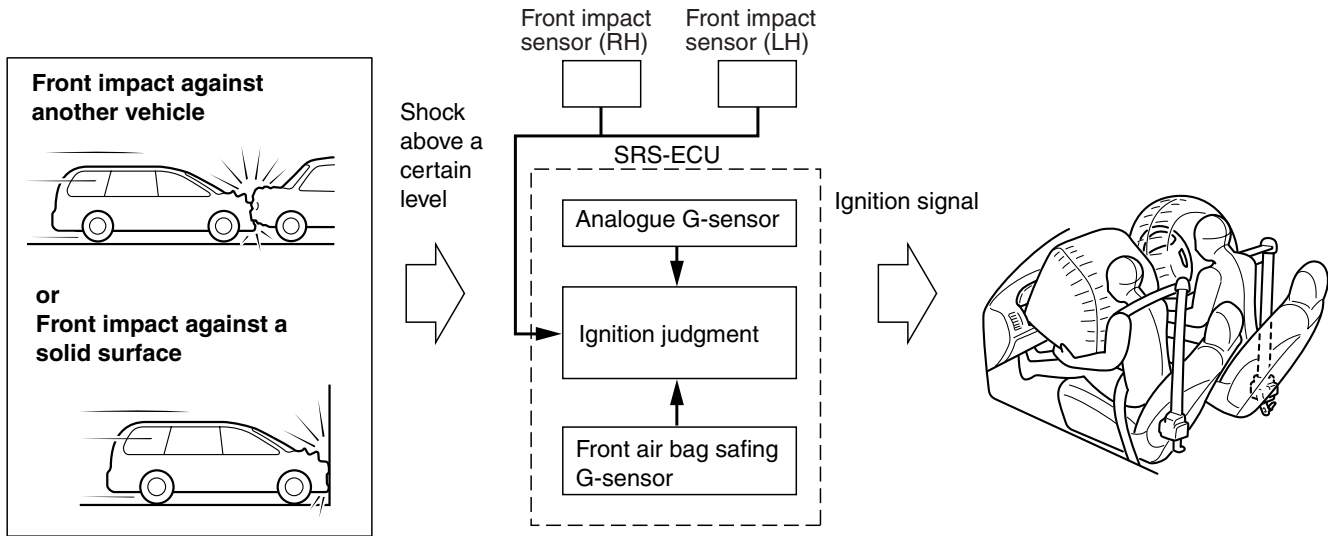


AC208129 AC

The seatbelt incorporating the pre-tensioner automatically winds the seatbelt upon front impact to reduce forward shifting of the passenger. Upon front impact the pre-tensioner ignites the gas generator and emits gas with the SRS-ECU signal when the front impact sensor, attached to the front of

the body, detects an impact that exceeds the permissible limit. By this gas pressure, a ball moves in the pipe and rotates the gear. This gear rotation operates the spool in the direction of retracting the belt, and the webbing is retracted.

SCHEMATIC DIAGRAM



AC508098AB

In case of a frontal collision, if the front impact sensor in the engine compartment, the analogue G-sensor in the SRS-ECU and the front air bag safining sensor simultaneously detect an impact that exceeded a certain threshold (turn ON), the SRS-ECU sends an ignition signal to the air bag modules (squibs) and seat belt with pre-tensioners (squibs) on the driver and passenger sides, thus inflating the air bags and operating the seat belt with pre-tensioners.

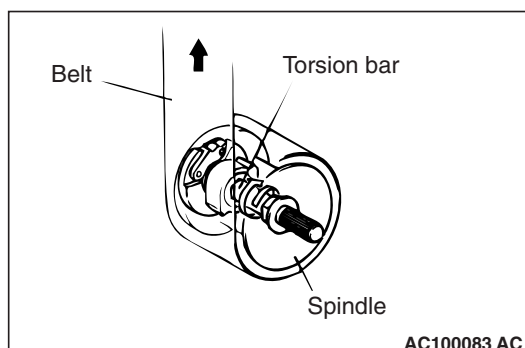
seat belt webbing is pulled out, reducing the impact against the occupants.

SEAT BELT RETRACTOR WITH FORCE LIMITER

The driver's/front passenger's seat belt retractor has been equipped with a force limiter. The force limiter is a device which operates when a predetermined force is applied, and limits the force.

OPERATION

1. If collision energy is transmitted to the seat belt, the ELR mechanism will operate to lock the seat belt.



AC100083 AC

2. Then, if the energy increases to a predetermined value, the torsion bar will be distorted. As the spindle rotates together with the torsion bar, the

REAR SEAT BELT WITH CHILD SEAT FIXING MECHANISM (ALR*)

The child seat fixing mechanism has been adopted to easily and securely fix the child seat that is not compatible with ISO FIX.

NOTE: *ALR: Automatic Locking Retractor

STEERING SHAFT AND STEERING COLUMN

The impact absorption mechanism in combination of retractable steering shaft and steering column disengagement mechanism has been adopted to alleviate the impact from the steering wheel to the driver.

BRAKE PEDAL AND PARKING BRAKE PEDAL

The brake pedal backward movement restraint mechanism to restrain the backward movement of the brake pedal to the minimum at the time of frontal collision has been adopted so that the impact to the lower limbs of the driver can be alleviated.

CHILD SEAT FIXING BAR COMPATIBLE WITH ISO FIX*

The anchor bar has been equipped as standard for easily and securely fixing the child seat compatible with ISO FIX.

NOTE: *ISO FIX: ISO (International Organization for Standardization) complied child seat fixing method

POWER WINDOW WITH SAFETY MECHANISM

The power window with safety mechanism has been adopted to automatically roll down and stop the door window glass as soon as the occurrence of jamming is detected at the time of rolling up the door window glass.

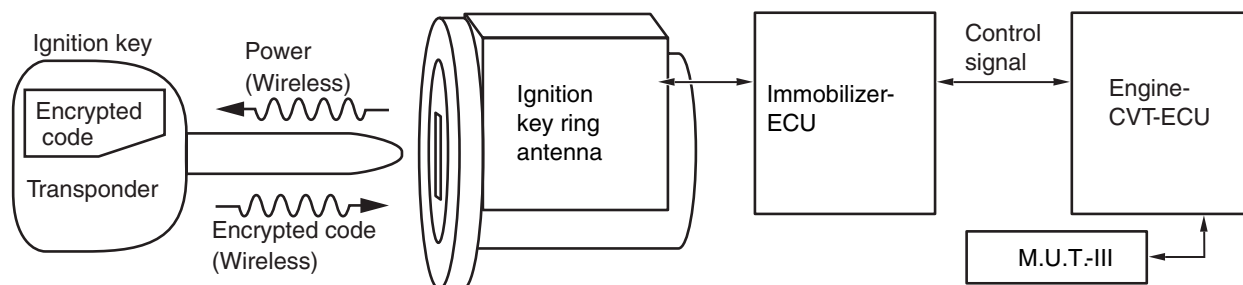
SUNROOF WITH SAFETY MECHANISM

The sunroof with safety mechanism has been adopted so that the roof lid glass can move in the reverse direction and stop when application of external force hinders the movement during the sliding to close or tilt down operation.

EQUIPMENTS

IMMOBILIZER SYSTEM

M2000026000221



AC306415AC

All models are equipped with the engine immobilizer system as standard. The engine immobilizer system prevents the engine from starting and immobilizes the vehicle if a key other than the key registered for that vehicle is used in an attempt to start the engine after forced entry. The engine immobilizer system consists of the ignition key, key ring antenna, immobilizer-ECU, and engine-CVT-ECU.

TRIMS AND HEADLINING

The head impact absorption structure has been adopted for the pillar trim, quarter trim, and headlining so that impact towards the head of a passenger can be reduced.

OTHER SAFETY FEATURES

- 3-point ELR seat belts
- Child-protection rear door locks
- Front fog lamps <COLT: Optional>

ENVIRONMENTAL PROTECTION

M2000027000279

Mitsubishi has given careful consideration to protection of natural resources and the environment in the vehicle. Environmentally friendly features are shown below.

IMPROVEMENT ON RECYCLING EFFICIENCY

Classification	Main Components
Components made of recycled materials	Chip materials produced during manufacturing process has been reused as the following components: Door inside handle, bumper, radiator grille, instrument panel, door trims, or floor padding.
	Waste materials produced by other industries have been reused as the following components: Engine oil level gauge, air filter casing, and sound absorbing materials for dash panel
Components made of materials which can be easily recycled	Thermoplastic resin has been utilised as the following components: Inside door handle, bumper, radiator grille, instrument panel, door trim
	Thermoplastic resin has been utilised as the following components: Vacuum hose for engine control, air intake hose, hood weather strip, tailgate opening weather strip

REDUCTION OF MATERIAL BURDEN ON ENVIRONMENT

Item	Main Components
Elimination of environmental burden materials	Lead-free materials have been utilised as the following components: Radiator, fuel tank, power steering oil pressure hose, electrodeposition paint for body, glass ceramic print, heater core, battery terminals, wiring harness
	Non-asbestos material has been used for engine gaskets.
	PVC(polyvinyl chloride)-free materials have been used for the waterproofing film.
Prevention of ozone depletion	Air conditioner filled with new refrigerant (HFC 134a) has been installed.
Prevention of air pollution	Employment of a metal cylinder head gasket reduces the volume of incomplete combustion generated between the cylinder block and cylinder head, and suppresses the level of unburned hydrocarbon (HC).

SERVICEABILITY AND RELIABILITY

M2000028000528

MULTI USE TESTER-III (M.U.T.-III) SUB ASSEMBLY

Comprehensive improvements have been made to the M.U.T.-II, a tester for diagnosing problems with the electronic control system. For easier servicing, the newly developed M.U.T.-III has greatly improved functions and is much easier to use. The M.U.T.-III expands the functions of the M.U.T.-II in the following ways:

- CAN* bus diagnosis
 - Auto diagnosis function for the CAN communications bus line is added.

*NOTE: *CAN: Controller Area Network (for further details, refer to GROUP 54C P.54C-2).*

IMPROVED SERVICEABILITY

- Employment of an automatic hydraulic timing belt tensioner offers timing belt reliability, reduced operating noise, and better serviceability. <4G1>
 - Wiring harness section of the crank angle sensor has been moulded integrally with the timing belt cover, improving serviceability and reliability. <4G1>
 - Due to the adoption of the timing chain and the timing chain tensioner, maintenance-free and reliability have been improved. <4A9>
- Since adoption of unvolatile memory (EEPROM*) helps the learned value not to be initialised when the battery terminal or connector of the control unit is disconnected, maintainability can be improved.

*NOTE: *EEPROM: Electrical Erasable Programmable ROM (information to be memorised can be electronically written into and erased from ROM)*

- Since the adoption of electric power steering makes hydraulic pipes and oil pumps unnecessary, maintainability can be improved.
- Employment of operative A/C piping layout and refrigerant leak detection system enhances serviceability.

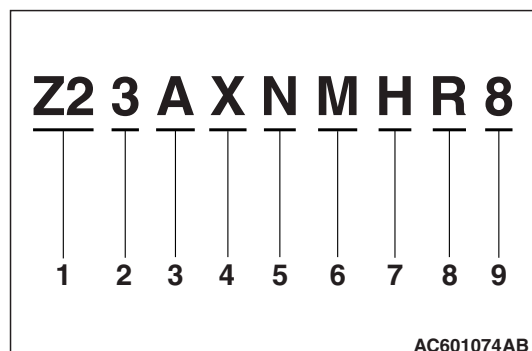
VEHICLE IDENTIFICATION

M2000001002264

MODELS

Model code		Price class	Engine model	Transmission model	Fuel supply system
Z23A	XNMHR8	LS	4A91 DOHC MIVEC (1,499 mL)	F5MGA (5-speed M/T, floor shift)	MPI
	XNXHR8	VR-X		F1C1A (INVECS-III CVT, smart shift)	
	XSMHR8	LS			
	XSXHR8	VR-X			
Z27A	XNGFR8	RALLIART Version-R	4G15 DOHC MIVEC with Intercooler Turbocharger (1,468 mL)	F5MGB (5-speed M/T, floor shift)	

MODEL CODE



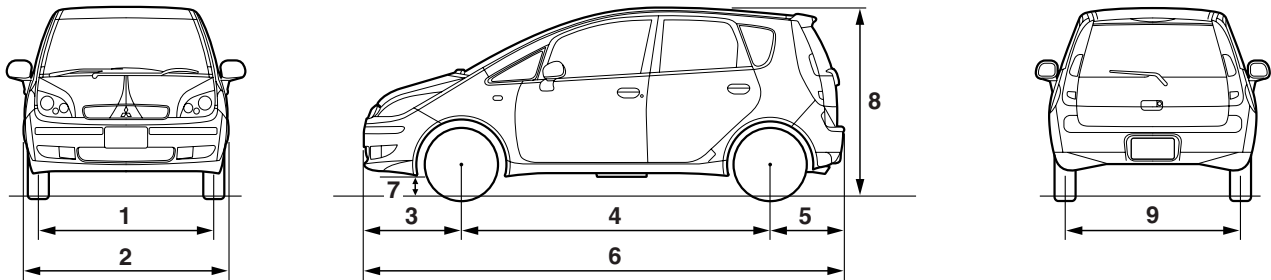
No.	Item	Content
1	Development	Z2 MITSUBISHI COLT
2	Engine type	3 1,499 mL petrol engine (4A91)
		7 1,468 mL petrol engine (4G15)

No.	Item	Content
3	Sort	A Passenger car
4	Body style	X 4-door hatchback
5	Transmission type	N Floor shift M/T
		S Smart shift CVT
6	Trim level	G RALLIART Version-R
		M LS
		X VR-X
7	Specification engine feature	F DOHC-MPI-MIVEC with Intercooler Turbocharger
		H DOHC-MPI-MIVEC
8	Steering wheel location	R Right hand drive
9	Destination	8 For Australia and New Zealand

MAJOR SPECIFICATIONS

<CVT>

M2000030000837

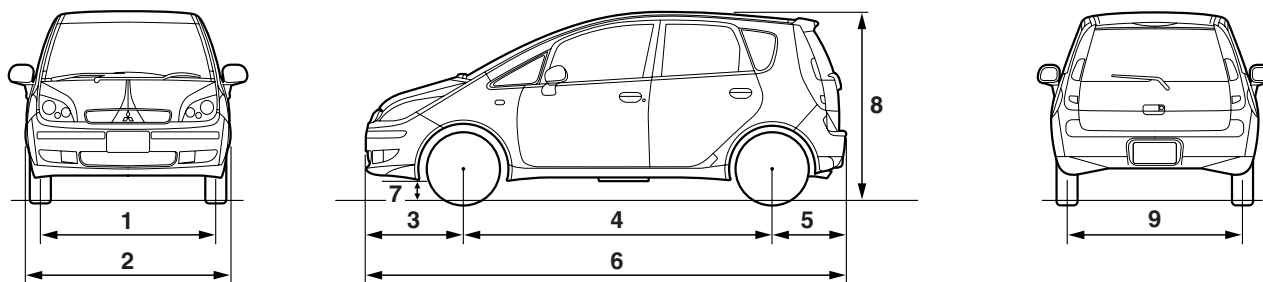


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Item		Z23A	
		XSMHR8	XSXHR8
		LS	VR-X
Vehicle dimensions mm	Front track	1	1,460
	Overall width	2	1,680
	Front overhang	3	790
	Wheel base	4	2,500
	Rear overhang	5	595
	Overall length	6	3,885
	Ground clearance (unladen)	7	150
	Overall height (unladen)	8	1,550
	Rear track	9	1,445
Vehicle weight kg	Kerb weight	1,050	1,065
	Max. gross vehicle weight	1,490	
	Max. axle weight rating-front	810	
	Max. axle weight rating-rear	700	
Seating capacity		5	
Engine	Model code	4A91	
	Total displacement mL	1,499	
Transmission	Model code	F1C1A	
	Type	Smart shift CVT	
Fuel system	Fuel supply system	MPI	

<M/T>

M2000030000848



AC401657AB

Item			Z23A		Z27A
			XNMHR8	XNXHR8	XNGFR8
			LS	VR-X	RALLIART Version-R
Vehicle dimensions mm	Front track	1	1,460		1,465
	Overall width	2	1,680		1,695
	Front overhang	3	790		815
	Wheel base	4	2,500		
	Rear overhang	5	595		610
	Overall length	6	3,885		3,925
	Ground clearance (unladen)	7	150		
	Overall height (unladen)	8	1,550		
	Rear track	9	1,445		1,450
Vehicle weight kg	Kerb weight		1,020	1,035	1,130
	Max. gross vehicle weight		1,460		1,470
	Max. axle weight rating-front		780		850
	Max. axle weight rating-rear		700		640
Seating capacity			5	4	
Engine	Model code		4A91		4G15 (with intercooler, turbocharger)
	Total displacement mL		1,499		1,468
Transmission	Model code		F5MGA		F5MGB
	Type		Floor shift M/T		
Fuel system	Fuel supply system		MPI		